



EN STD & MARKETING  
MORE THAN A SACK, A GREAT BAG

# Comfort prevails

An easy way to carrying it could be a decisive factor

At the point of sale, when facing products with similar characteristics (quality, volume, weight, price, etc.), we have doubts about which one to choose.

The fact of being able to pick it up, transport it or manipulate it in a comfortable and practical way can provide the extra motivation that the consumer needs to go for the product.



THREE-HOLE HANDLE  
Provides extra strength when packaging heavy contents.

EN SACK bags are easily transported thanks to their handle, and can reach up to 80 cm high and 47 cm wide, supporting weights of up to 15 Kg depending on the material used for their manufacture.



## LEADERS IN MANUFACTURING OF VERTICAL PACKAGING MACHINERY

WE DESIGN, DEVELOP AND MANUFACTURE MACHINERY, ACCESSORIES AND COMPLEMENTS

ADAPTABLE TO ANY TYPE OF PRODUCT

MULTITUDE OF OPTIONAL EQUIPMENT AVAILABLE

GUARANTEED TOP QUALITY FINISHINGS

COMPONENTS FROM LEADING WORLD BRANDS

IN HOUSE R+D+I DEPARTMENT

CUSTOMISED SOLUTIONS

100% IN HOUSE DEVELOPMENTS

INSTALLATION OF COMPLETE PACKAGING LINES

TURN - KEY PROJECTS



### IRTA Group Packaging

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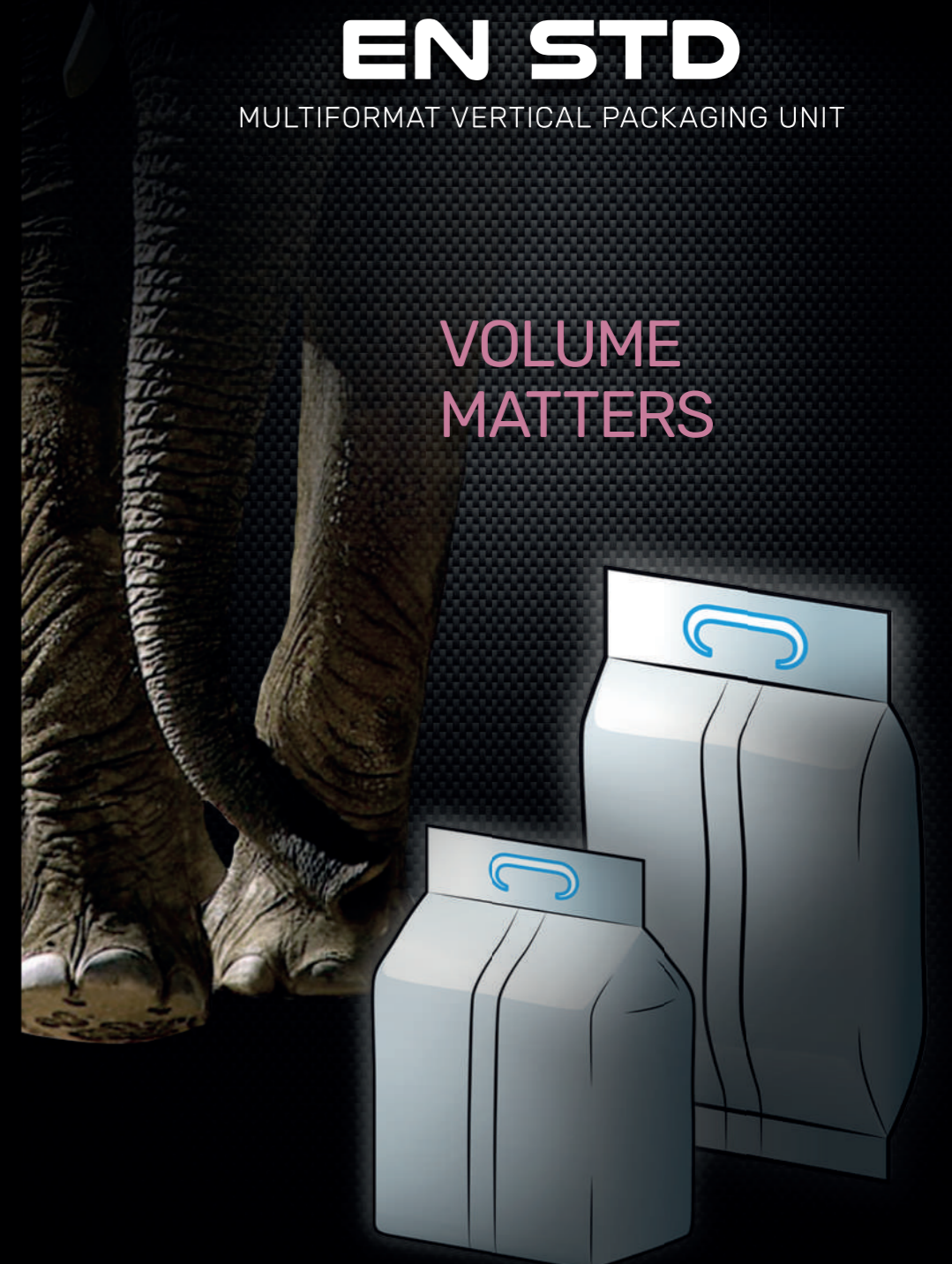
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## EN STD MULTIFORMAT VERTICAL PACKAGING UNIT

### VOLUME MATTERS



LARGE CAPACITY  
EASY TO TRANSPORT



LARGE CAPACITY BAGS FOR EASY TRANSPORT

# JUST FOR SALE WHOLESALE ?

x2 DIFFERENT BAG SHAPES WITH A WIDE RANGE OF DIMENSIONS  
(+) CARRY HANDLE OPTION

THE EN STD MAKES  
LARGE FORMAT BAGS  
(up to 80 x 47 cm)  
ALLOWING A LARGE  
AMOUNT OF PRODUCT TO  
BE PACKAGED.



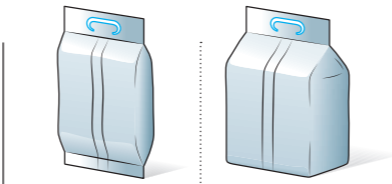
MAKE BAGS WITH HANDLES,  
IDEAL FOR THE PACKAGING OF HEAVY PRODUCTS

When the content has a certain weight (up to 15 kg depending on the packaged product) is when EN STD becomes the best option. The opening made facilitates lifting and transport the product comfortably.

MULTIFORMAT PACKAGING UNIT

## EN STD

Large capacity  
and comfort in transport



Pillow Pack EN SACK Block Bottom EN SACK

### DIMENSIONS

Adjustable width  
150 mm - 470 mm

Adjustable length  
250 mm - 800 mm



SPECIALLY DESIGNED FOR HEAVY OR BULKY PRODUCTS



Flake ice



Snacks



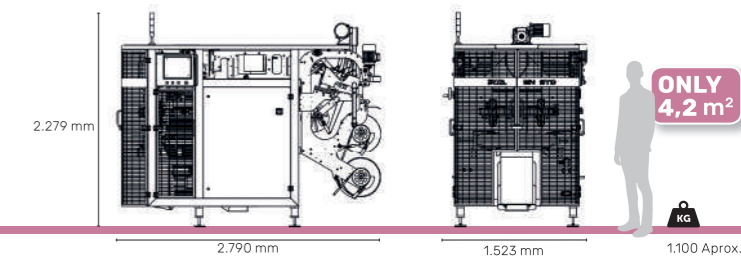
Nuts



Feed



Aggregates



### STANDARD FEATURES

Finish	Stainless Steel
Maximum Output	50 Cicles/min.
Energy Consumption (Nominal Máx. value)	5,5 KVA
Mains voltage	230 / 400 Vca
Type of Protection	IP 55
Servomotors	Rockwell
Pneumatics	Festo
Vacuum pump	Becker
Air intake	12 NI / Cycle
Movement Management and field elements	Bus Ethernet
Control over shafts with Implemented Motion Functions	Yes
Temperature, Welding time & Pressure Control	Yes
Reel width/Max. Diameter	750 / 600 mm
Reel shaft	75 mm
Film pulling system	Vacuum belts
End of film warning	Yes
Quick and easy change of all parameters	Yes
Color touch display	10"
Interface languages	E / EN / DE / FR

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### EXPANSION KITS

Quick coil replacement, with or without suction
System for centering printed film
Modified atmosphere gas injection
Constant Heat Jaws
Motorized film unwinder with screen-adjustable film tension control
Automatic self-centering of the reel, "Autotracking"
Elimination of static current in film
Bag vibrator
Stable Bottom or English Fold
Euro-hold
Coding and labelling machines
Product evacuation belts
LAN Ethernet Connection



**We manufacture to your specifications**

Contact our R+D Department and let us know your needs.