



**XM COMBI = WEIGHER/DOSIFIER + IRTA XM**  
**PRECISION WEIGHING AND HIGH SPEED PACKAGING**

# With everything needed to commence packaging

**An affordable step towards profitability  
and high performance.**

## WEIGHER/DOSIFIER

We supply a wide range of heads for weighing and discharging product. After a study of the type of product you handle, its size, granulometry (grains, frozen items, vegetables, snacks, dried fruits and nuts...) and your specific requirements, we can put together the perfect combination of weigher/dosifier for your XM COMBI

## IRTA XM

Just like its larger counterpart, the VX STD, the IRTA XM is a fast and accurate, multi-purpose machine which can support long, hard work sessions in the most extreme temperature conditions. It needs very little maintenance, it is affordable and it can be extended. A very solid base which supports the XM COMBI multiheads guarantees its precision.

## XM COMBI A very compact ALL-IN-ONE combine

The unit is delivered fully programmed and ready to perform precision packaging operations.

Occupying only a small space, this machine more than covers your initial needs at start-up, it allows for easy manoeuvring and will adapt to virtually any market demand. It has exceptional potential and as your business grows, so too will the XM COMBI.



## LEADERS IN THE MANUFACTURE OF VERTICAL PACKAGING MACHINERY

WE DESIGN, DEVELOP AND MANUFACTURE  
MACHINERY, ACCESSORIES AND COMPLEMENTS

ADAPTABLE TO ANY KIND OF PRODUCT

VAST RANGE OF OPTIONAL EQUIPMENT AVAILABLE

MAXIMUM FINISH QUALITY GUARANTEED

COMPONENTS FROM LEADING WORLDWIDE MAKES

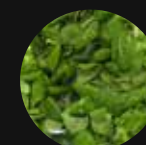
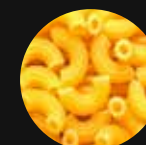
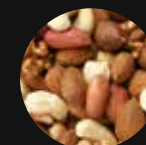
OWN R&D&I DEPARTMENT

MADE-TO-MEASURE SOLUTIONS

100% OWN DEVELOPMENTS

INSTALLATION OF COMPLETE PACKING LINES

TURN-KEY PROJECTS



## IRTA Group Packaging

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## XM COMBI

WEIGHING AND VERTICAL PACKAGING STATION



ALL  
IN  
1

TOP PERFORMANCE  
WITH ANY KIND OF PRODUCT  
EVEN FROZEN PRODUCTS



HIGH PRECISION WEIGHING AND DOSIFYING,  
HIGH SPEED PACKAGING, TOP PERFORMANCE,  
AFFORDABLE, ADD ON OPTIONS...

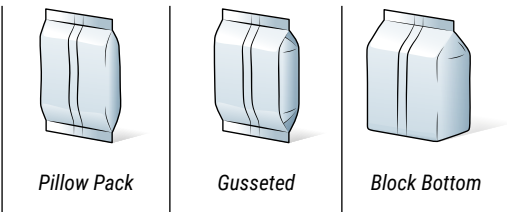


Promotional pic of IRTA XM machine with multihead.  
The final appearance of your XM COMBI can vary on the strength of the study  
carried out on the product type you need packaging and the recommendations  
of our Technical Department regarding your personal needs.

WEIGHING AND VERTICAL PACKAGING STATION

# XM COMBI

A wide sector of the market  
within your reach



**DIMENSIONS**  
Adjustable width  
50 mm - 260 mm  
Adjustable length  
40 mm - 450 mm



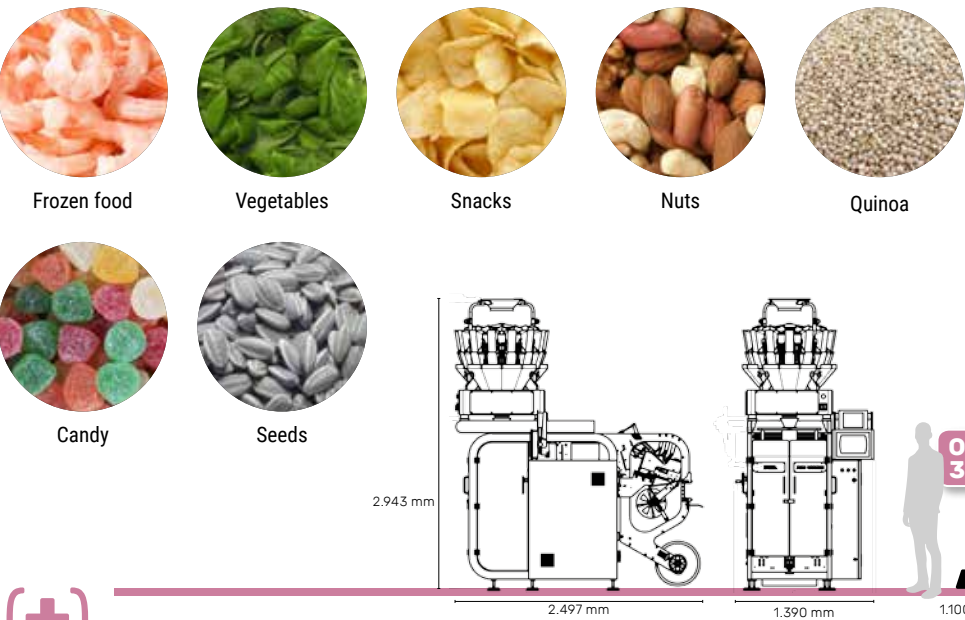
## STANDARD FEATURES

Finish	Stainless steell AISI 316
Maximum Output	75 Cycles/min.
Energy Consumption (Nominal Max. Value)	4,5 KVA
Power Supply	230 / 400 Vca
Type of Protection	IP 65
Servo Drives	Rockwell
Pneumatics	Festo
Vacuum Pump	Becker
Air Consumption	12 NI / Cycle
Motion and operational control	Bus Ethernet
Control over shafts with implemented motion functions	Yes
Regulation of welding time, temperature and pressure	Yes
Rapid spool change (adjustable spindle)	Yes
Quick and easy settings changes	Yes
Rapid spool change-over system	Yes
Block bottom or pillow pack	Yes
Encoder support	Yes
Ethernet LAN Connection	Yes
Spool. Width/Max. Diameter.	580 / 350 mm
Spool spindle	75 mm
Film drag	Belt drive with vacuum
End of film warning	Yes
Colour touch display	10"
Interface Languages	E / EN / DE

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FOR ALL TYPES OF PRODUCTS



## EXPANSION KITS

- Modified atmospheric gas injection
- Elimination of static from the film
- Label rear applicator
- Bag clamping control box
- Bag vibrator
- Strings or double packet
- Euro-lock / Euro-hold
- Encoders
- Product discharge belts



## WIDE RANGE OF MULTIHEAD WEIGHERS-DOSIFIERS

The weighing unit to be used will depend on  
the type of product to be packed, the speed  
of packaging or the precision of weighing  
required.



Should you prefer  
to use your own labels...

Our LABEL APPLICATOR allows  
you to adhere your own labels,  
an operation which cuts down  
on time in the package changing  
process.



The machine **comes factory prepared**  
with the necessary space, fastenings  
and attachments to incorporate the Rear  
Label Applicator and is pre-programmed  
to function correctly.



## We manufacture to your specifications

Contact our R+D Department and let us know your needs.